

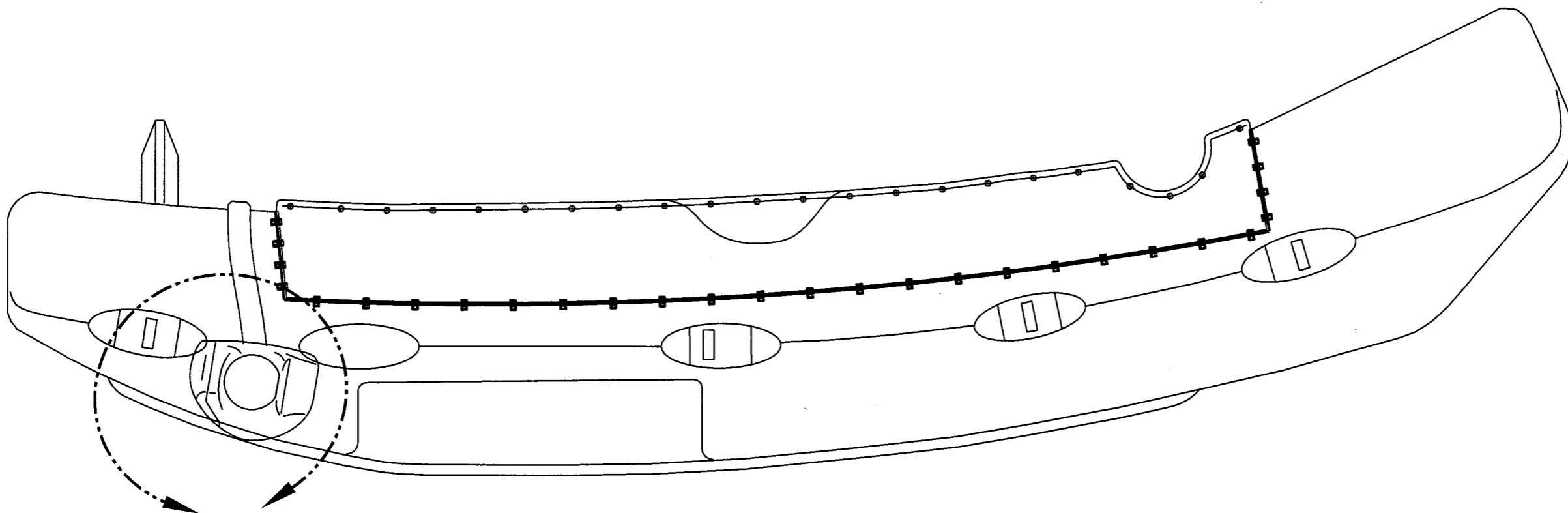
3	3	32	AN960-8	WASHER
1	1	31	MS25083-6BD9	JUMPER ASSY
-002	-001	FIND NO.	PART NO.	NAME

2 BOND TO SHELL USING CLICK BOND ACRYLIC ADHESIVE

⚠ THIS DRAWING MODIFIES EXISTING ERA AUX FUEL TANKS P/N' 41228-200-005-001 & -002.

NOTES

		4	4	30	MS20470AD3-4	RIVET					
		2	2	29	50-010-3	EJECTING BLADE			BELL HELICOPTER, FT. WORTH, TX		
	AR	AR	28	CB200	CLICK BOND ADHESIVE			CLICK BOND, CARSON CITY, NEV.			
	2	2	27	212-12S	RECEPTACLE			CAMLOC FASTENERS, HASBROCK HEIGHTS, N.J.			
	2	2	26	26S98	2000 SERIES 1/4 TURN FASTENER (T-KNOB STYLE)	CAMLOC FASTENERS, HASBROCK HEIGHTS, N.J.					
	AR	AR	25	PR1428B2	PRO SEAL / ANY FUEL RESISTANT SEALANT						
	1	1	24	MS29513-341	O-RING						
	1	1	23	MS29513-240	O-RING						
	3	3	22	MS20365-832	NUT						
	6	6	21	MS24694-8	CSK SCREW						
	4	4	20	MS24693S-296	CSK SCREW						
			19	DELETED							
			18	DELETED							
	1	1	17	41228-700-013-001	HINGE ASSY						
	1	1	16	41228-700-012-001	GASKET						
	1	1	15	41228-700-011-001	GROUNDING BRACKET ASSEMBLY						
	1	1	14	41228-700-010-001	HINGE SHIM						
	1	1	13	41228-700-009-003	DECAL						
	1	1	12	41228-700-009-001	DECAL						
	1		11	41228-700-008-004	HINGE MOUNT SURFACE						
		1	10	41228-700-008-003	HINGE MOUNT SURFACE						
	1		9	41228-700-008-002	R/H COVER						
		1	8	41228-700-008-001	L/H COVER						
	1	1	7	41228-700-007-001	LIGHTNING PROTECTION						
	1	1	6	41228-700-005-001	MODIFIED VENT VALVE ASSY						
			5	DELETED							
			4	DELETED							
			3	DELETED							
			2	DELETED							
	1	1	1	41228-700-002-003	ATTACHMENT RING						
				-002	R/H MODIFICATION						
				-001	L/H MODIFICATION						
	-002	-001	FIND NO.	PART NO.	NAME	STOCK SIZE	MATERIAL	MATL.SPEC	ZONE		
NO	REQ'D	REF	ASSY		LIST OF MATERIAL						



SEE DETAIL(S): A REMOVAL OF EXISTING COMPONENTS
TANK S/N 101 THRU 108

SHT 3

B REMOVAL OF EXISTING COMPONENTS
TANK S/N 109 THRU 114

SHT 4

MODIFICATION OF VENT VALVE
TANK S/N 101 THRU 108
AND
TANK S/N 109 THRU 114

L/H TANK SHOWN
(R/H TANK OPPOSITE)

C INSTALLATION OF FILLER CAP
TANK S/N 101 THRU 114

SHT 5

D & E FASTENER INSTALLATION AND
GROUND INSTALLATION

SHT 6

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TITLE

AUX TANK FILLER CAP INSTALLATION

SIZE

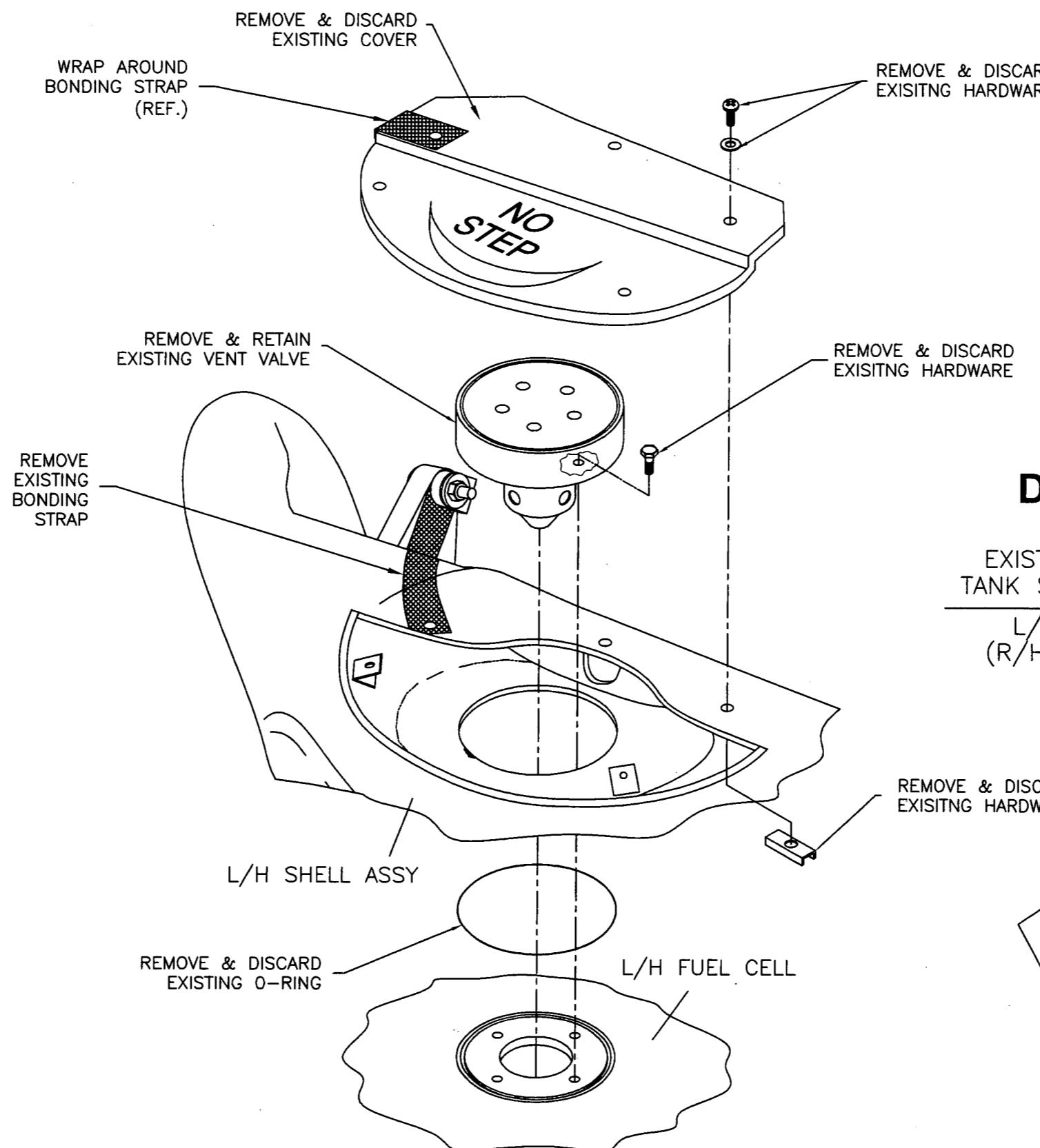
C

DWG. NO.

41228-700-001
SHT 2 OF 6

REV.

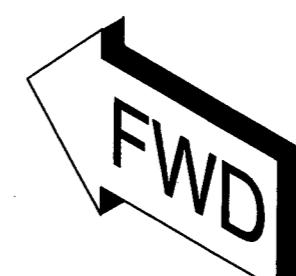
IR



DETAIL - A

REMOVAL OF
EXISTING COMPONENTS
TANK S/N 101 THRU 108

L/H TANK SHOWN
(R/H TANK OPPOSITE)



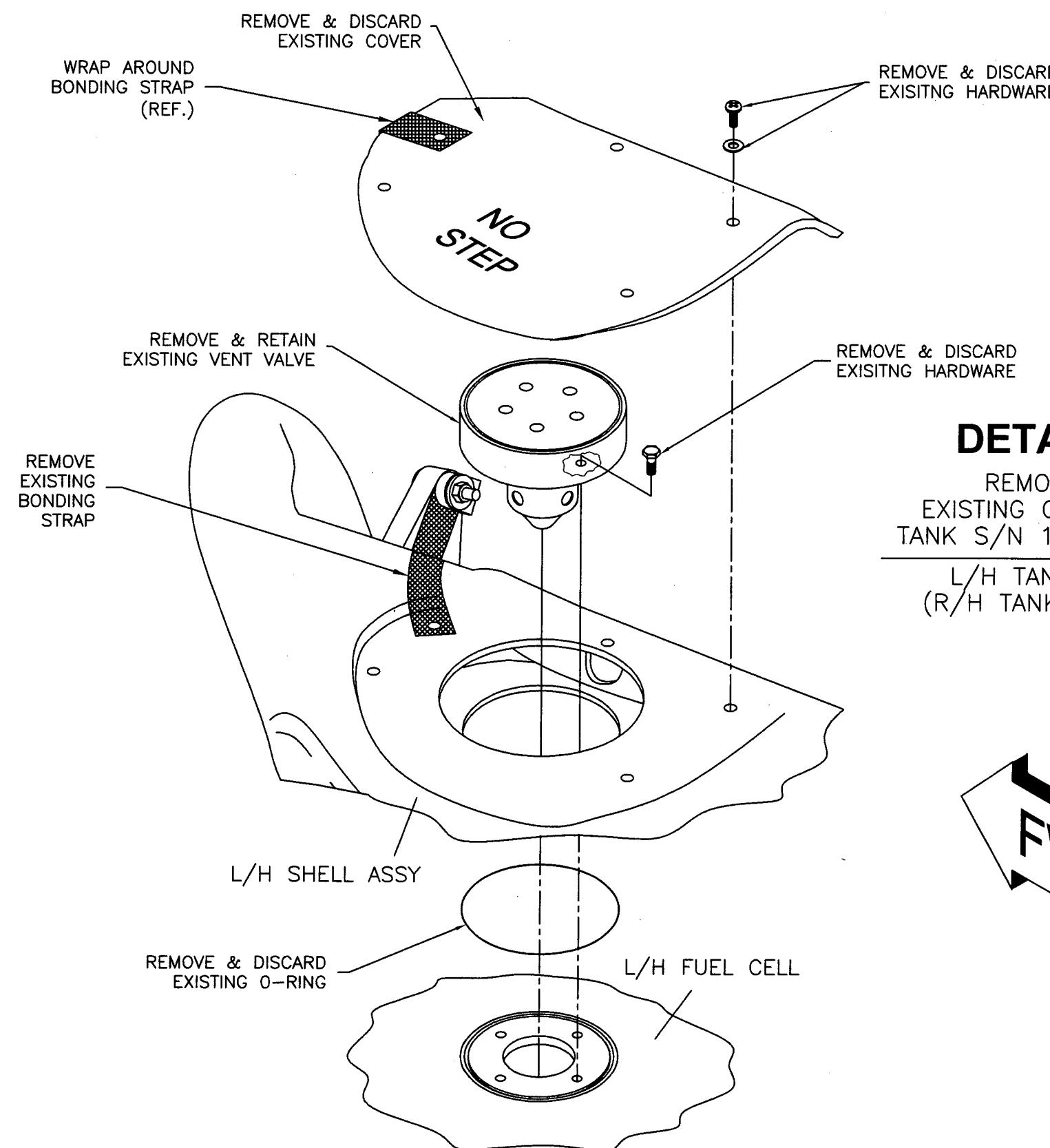
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TITLE
AUX TANK FILLER CAP INSTALLATION

SIZE
C
DWG. NO.
41228-700-001
SHT 3 OF 6

REV.
IR

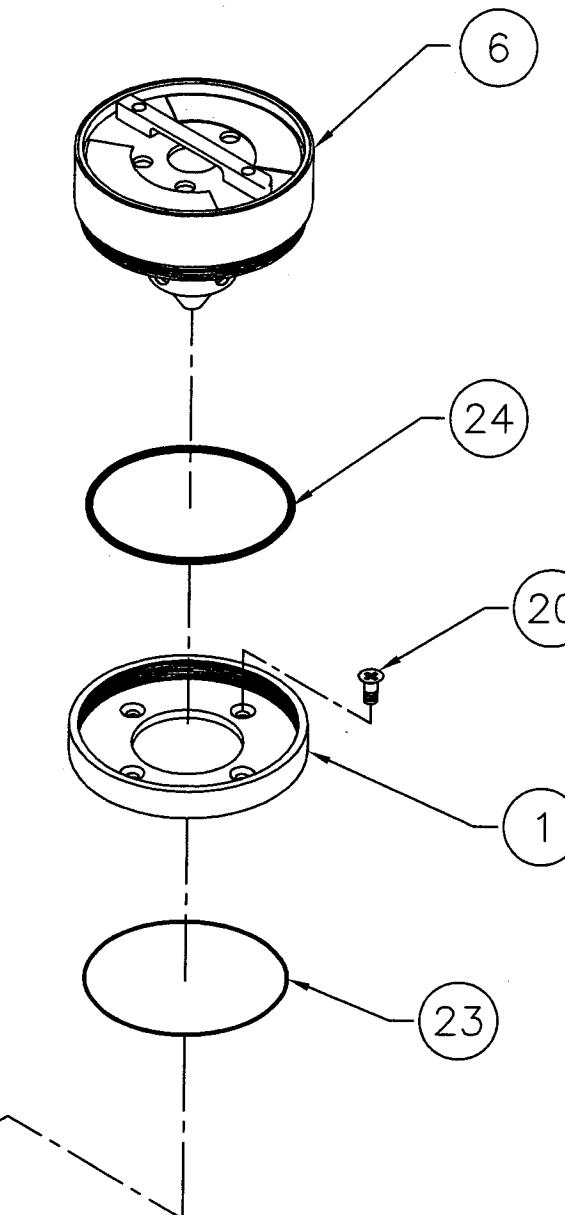
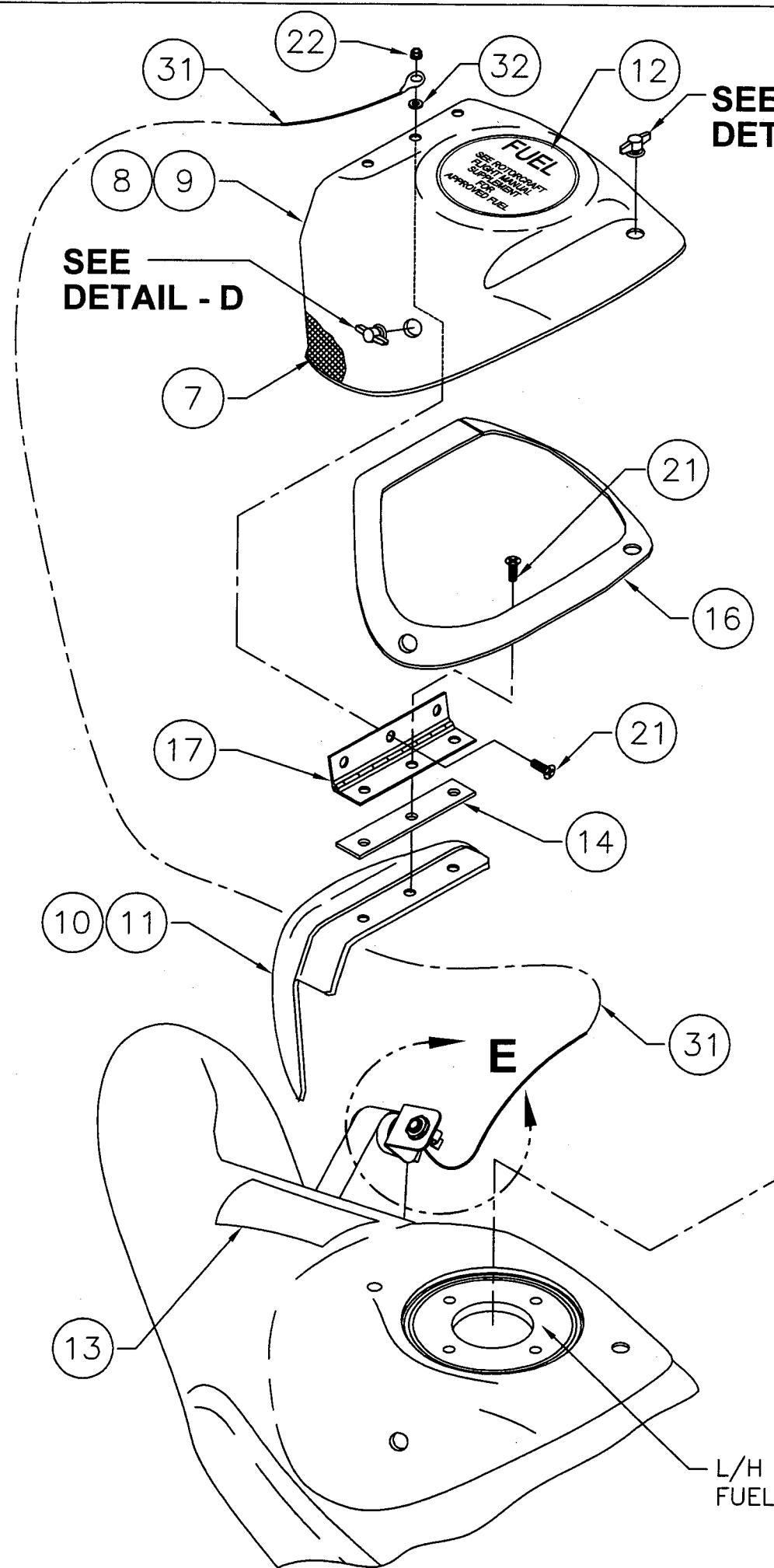


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TITLE
AUX TANK FILLER CAP INSTALLATION

SIZE C
REV. IR
DWG. NO. 41228-700-001
SHT 4 OF 6



DETAIL - C

-001 L/H MODIFICATION &
-002 R/H MODIFICATION TYPICAL

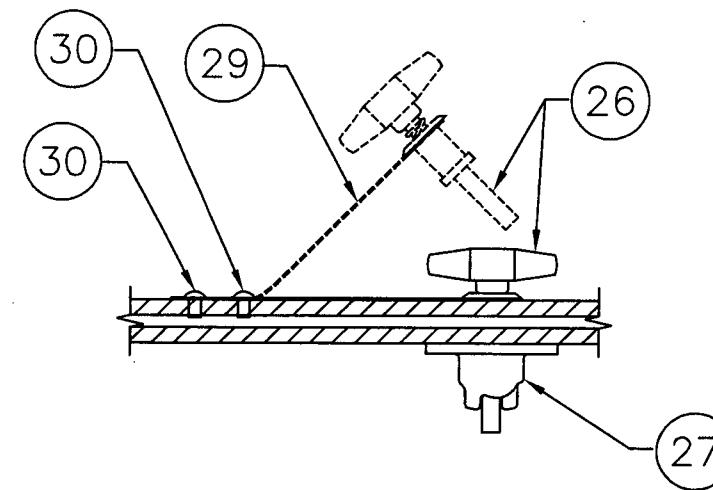
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TITLE: AUX TANK FILLER CAP INSTALLATION

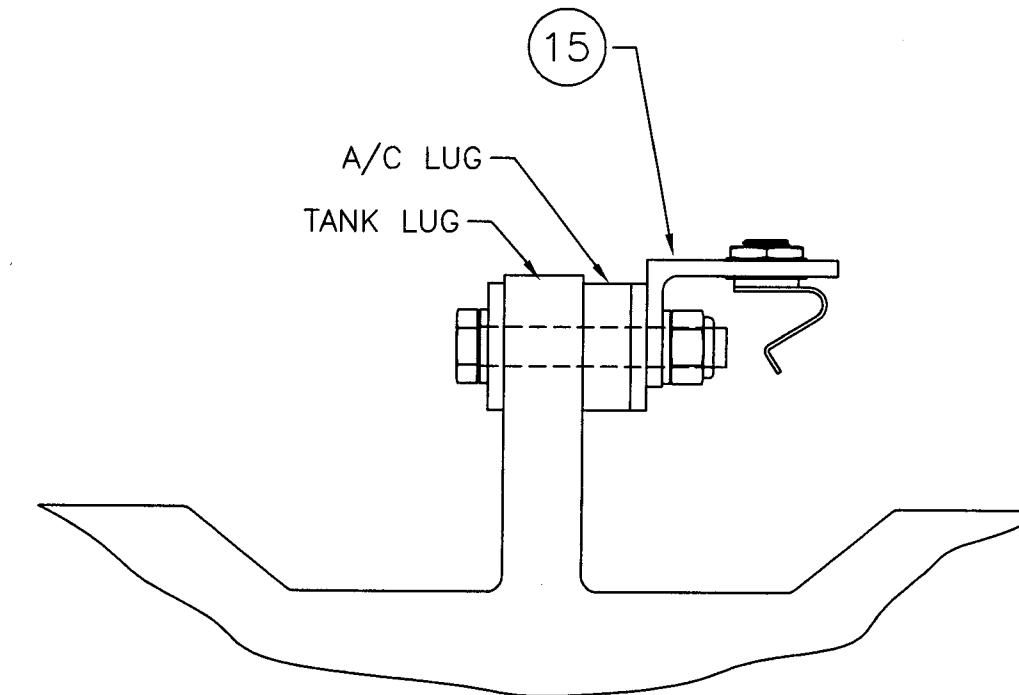
SIZE: C DWG. NO. 41228-700-001
SHT 5 OF 6

REV. IR



DETAIL - D

INSTALLATION OF COVER FASTENER(S)
TYPICAL 2 PLCS.



DETAIL - E

INSTALLATION OF GROUNDING BRACKET & RECEPTACLE

VIEW LOOKING AT UPPER L/H
FWD ATTACH FITTING,
F.S. 84.5

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TITLE
AUX TANK FILLER CAP INSTALLATION

SIZE
C
DWG. NO.
41228-700-001
REV.
IR
SHT 6 OF 6